## **CLAIMS**

## What is claimed is:

1. A system that facilitates soft defect detection and analysis on a reticle, comprising:

a scanning component that detects and images soft defects;
a milling component that excises material at soft defect locations; and
an analysis component that determines whether a signature is present in the
chemical composition of a soft defect.

- 2. The system of claim 1, the reticle comprising a pellicle.
- 3. The system of claim 1, the signature is indicative of the presence of at least one of sulfur, phosphorus, and an amino group.
- 4. The system of claim 1, the scanning component comprising at least one of a Scanning Electron Microscope and a Focused Ion Beam.
- 5. The system of claim 1, the milling component comprising a Focused Ion Beam.
- 6. The system of claim 5, the Focused Ion Beam comprising at least one of a single-beam Focused Ion Beam and a dual-beam Focused Ion Beam.
- 7. The system of claim 1, the analysis component comprising at least one of an Electron Microscope for Chemical Analysis and a Fourier Transform Infrared Spectroscope.
- 8. The system of claim 1, further comprising:
  a processor operatively coupled to the scanning, milling, and analysis
  components for sending and receiving information to and from the components; and

a memory operatively coupled to the processor for storing information received and sent by the processor.

- 9. The system of claim 8, the memory comprising at least one of volatile and non-volatile memory.
- 10. The system of claim 8, further comprising a feedback loop between the processor and at least one of the scanning, milling, and analysis components that facilitates predicting soft defect growth with respect to time.
- 11. A method that facilitates soft defect detection and analysis on a reticle, comprising:

Scanning and imaging soft defects;

Milling detected soft defects to remove contaminants; and

Analyzing detected soft defects to determine whether a signature is present in the chemical composition of the soft defects.

- 12. The method of claim 11, the reticle is scanned in a non-pellicle region.
- 13. The method of claim 11, the signature is indicative of the presence of at least one of sulfur, phosphorus, and an amino group.
- 14. The method of claim 11, the soft defect is scanned and imaged *via* employing at least one of a Scanning Electron Microscope and a Focused Ion Beam.
- 15. The method of claim 11, the soft defect is milled *via* employing a Focused Ion Beam.
- 16. The method of claim 11, the soft defect is analyzed *via* Electron Spectroscopy for Chemical Analysis if the soft defect is smaller than a predetermined size.
- 17. The method of claim 11, the soft defect is analyzed *via* Fourier Transform Infrared Spectroscopy if the soft defect is larger than a predetermined size.

- 18. The method of claim 11, further comprising making a determination as to whether a detected signature is detrimental to reticle performance.
- 19. The method of claim 11, further comprising employing closed-loop feedback to facilitate predicting soft defect growth with respect to time.
- 20. A method that facilitates treatment of a signature associated with a soft defect, comprising:

employing a Focused Ion Beam in a non-reactive gas environment;
effecting a phase shift in the signature to a gaseous state; and
providing a continuous pump-out of the non-reactive gas environment to
remove a signature in gaseous form.

21. A system that facilitates soft defect detection and analysis on a reticle, comprising:

means for scanning and imaging a soft defect;

means for milling the soft defect; and

means for analyzing the soft defect to determine whether a signature is present in the chemical composition of the soft defect.

- 22. The system of claim 21, further comprising means to determine whether the signature is indicative of the presence of at least one of sulfur phosphorus, and an amino group.
  - 23. The system of claim 21, further comprising:

means for processing information related to the detection and analysis of a soft defect; and

means for storing information related to detection and analysis of a soft defect.

24. The system of claim 21, further comprising means for converting a signature to gaseous form for removal from the reticle.